

□ (a) Criterion of instability

$$f'' + \frac{2E\gamma^2}{1-\nu} + 2K\beta^2 \leq 0$$

$$\beta = \frac{\gamma\pi}{\lambda}$$

at critical temp, $\lambda = \infty$

$$f'' + \frac{2E\gamma^2}{1-\nu} = 0 \quad \dots \textcircled{1}$$

$$f = \frac{G_m}{V_m}$$

$$G_m = X_A G_A + X_B G_B + RT(X_A \ln X_A + X_B \ln X_B) + \Delta X_A X_B$$

$$= X_A G_A + (1-X_A) G_B + RT[X_A \ln X_A + (1-X_A) \ln (1-X_A)] + \Delta X_A (1-X_A)$$

$$\frac{\partial G_m}{\partial X_A} = G_A - G_B + RT[\ln X_A + 1 - \frac{1}{1-X_A} - \ln(1-X_A) + \frac{X_A}{1-X_A}] + \Delta - 2\Delta X_A$$

$$\frac{\partial^2 G_m}{\partial X_A^2} = RT\left[\frac{1}{X_A} - \frac{1}{(1-X_A)^2} + \frac{1}{1-X_A} + \frac{1}{(1-X_A)^2}\right] - 2\Delta$$

$$= RT\left(\frac{1}{X_A} + \frac{1}{1-X_A}\right) - 2\Delta$$

$$\therefore f'' = \frac{1}{V_m} \left\{ \left(\frac{1}{X_A} + \frac{1}{1-X_A} \right) RT - 2\Delta \right\} \quad \dots \textcircled{2}$$

②를 ①에 대입후 정리

$$RT\left(\frac{1}{X_A} + \frac{1}{1-X_A}\right) = -\frac{2E\gamma^2 V_m}{1-\nu} + 2\Delta$$

$$T^* = \left(\frac{1}{X_A} + \frac{1}{1-X_A}\right)^{-1} \cdot \frac{1}{R} \left\{ -\frac{2E\gamma^2 V_m}{1-\nu} + 2\Delta \right\} \quad \text{at critical temp.}$$

$X_A = 0.5$ 일 때 T^* 가 최대가 됨

$$V_m = X_A V_A + X_B V_B \rightarrow ?$$

$$V_A = \frac{M_A}{P_A} = \frac{19.5 \text{ g/mol}}{21.5 \text{ g/cm}^3} = 9.07 \text{ cm}^3/\text{mol}$$

$$V_B = \frac{M_B}{P_B} = \frac{19.7 \text{ g/mol}}{19.7 \text{ g/cm}^3} = 10 \text{ cm}^3/\text{mol}$$

$$V_m = 0.5 \times 9.07 + 0.5 \times 10 = 9.535$$

$$\text{i)} \gamma = 0 \quad T^* = \frac{1}{4 \times 8.314} \left\{ - \frac{2(10'')(0)^2 (9.535 \times 10^{-6})}{1-0.3} + 2(15 \times 10^3) \right\} = 902.1 \text{ K}$$

$$\text{ii)} \gamma = 0.06 \quad T^* = 607.2 \text{ K}$$

(b) (i) $X_B = 0.75, \gamma = 0$

$$V_m = 0.25 \times 9.07 + 0.75 \times 10$$

$$= 9.77 \text{ cm}^3/\text{mol}$$

$$= 9.77 \times 10^{-6} \text{ m}^3/\text{mol}$$

$$T^* = \left(\frac{1}{0.25} + \frac{1}{0.75} \right)^{-1} \cdot \frac{1}{8.314} \left\{ \frac{2(10'')(0)(9.77 \times 10^{-6})}{1-0.3} + 2(15 \times 10^3) \right\}$$

$$= 676.6 \text{ K}$$

같은 방식으로,

$$\text{(ii)} \quad X_B = 0.75, \gamma = 0.06$$

$$T^* = 449.9 \text{ K}$$

$$\text{(iii)} \quad X_B = 0.60, \gamma = 0$$

$$T^* = 866.0 \text{ K}$$

$$\text{(iv)} \quad X_B = 0.60, \gamma = 0.06$$

$$T^* = 575.9 \text{ K}$$

$$(c) \lambda \geq \left[-\frac{8\pi^2 K}{f'' + \frac{2E\gamma^2}{1-\nu}} \right]^{\frac{1}{2}}$$

B) (i) $X_B = 0.75, \gamma = 0, T \leq 676.6K$

(ii) $X_B = 0.75, \gamma = 0.06, T \leq 449.9K$

(iii) $X_B = 0.60, \gamma = 0, T \leq 866.0K$

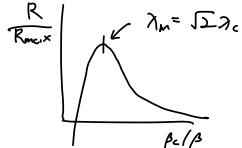
(iv) $X_B = 0.60, \gamma = 0.06, T \leq 575.9K$

$T = 775K$ 일 때, (iii)의 경계면 spinodal 을 만족한다.

\therefore (iii) 의 $X_B = 0.60, \gamma = 0$ 일 때,

$$\begin{aligned} \lambda^* &= \left[-\frac{8\pi^2 K}{\frac{1}{V_m} \left[\left(\frac{1}{X_A} + \frac{1}{1-X_A} \right) RT - 2\Delta\gamma + \frac{2E\gamma^2}{1-\nu} \right]} \right]^{\frac{1}{2}} \\ &= \left[-\frac{8\pi^2 (10^{-9})}{\frac{1}{9.77 \times 10^{-6}} \left[\left(\frac{1}{0.40} + \frac{1}{0.60} \right) (8.314)(775) - 2(15 \times 10^3) \right] + \frac{2(10^{11})(0)^2}{1-0.3}} \right]^{\frac{1}{2}} \\ &= 1.56 \times 10^{-8} m \end{aligned}$$

$$(d) \frac{R}{R_{max}} = 4 \left(\frac{\beta}{\beta_c} \right)^2 \left[1 - \left(\frac{\beta}{\beta_c} \right)^2 \right]$$



$$\beta_c = \sqrt{2}\beta \text{ 일 때 } \frac{R}{R_{max}} \text{ 이 최대.}$$

$$\beta = \frac{2\pi}{\lambda}$$

$\therefore \lambda_m = \sqrt{2}\lambda_c$ 일 때 fastest growing

T^* 가 가장 높은 $X_A = 0.5$ 일 때 가장 빠른 growing 일어남.

(c)에서 계산한 대로

$$(i) \gamma = 0 \quad \lambda_c = \lambda^* = 1.335 \times 10^{-8} m \quad (ii) \gamma = 0.06 \quad \text{spinodal } \times$$

$$\lambda_m = \sqrt{2}\lambda_c = 1.89 \times 10^{-8} m \quad \because T > T^*$$

$$(e) R(\beta) = -M \left[f'' + \frac{2E\gamma^2}{1-\nu} \right] \beta^2 - 2KM\beta^4$$

$$R_{max} = R(\beta = \beta_c) = \frac{1}{2} KM \beta_c^4$$

$$M = X_A X_B (X_A M_A + X_B M_B)$$

$$\frac{D_A}{kT} = M_A, \quad \frac{D_B}{kT} = M_B$$

$$M = X_A X_B \left(\frac{D_A}{kT} X_A + \frac{D_B}{kT} X_B \right)$$

앞 표면에서와 마찬가지로 $X_A = 0.5$ 일 때 maximum.

$$M = 0.5^2 \left\{ \frac{10^{-3}}{8.314} \exp \left(-\frac{100 \times 10^3}{(8.314)(775)} \right) \right\} = 4.249 \times 10^9 \text{ m}^2/\text{J.s}$$

$$(i) \gamma = 0 \quad R_{max} = \frac{1}{2} (10^{-9} \text{ J/m}) (4.249 \times 10^9 \text{ m}^2/\text{J.s}) \left(\frac{2\pi}{1.335 \times 10^{-8} \text{ m}} \right) \\ = 1.00 \times 10^9 \text{ s}^{-1}$$

(ii) $\gamma = 0.06 \quad \text{spinodal } \times$

$\therefore T > T^*$

$$\textcircled{2} \quad C_A(x, t) = C_A(x, 0) \exp(-\pi^2 D t / \lambda^2)$$

$$(a) \quad T = 300K \quad \frac{C_A(x, 100s)}{C_A(x, 10s)} = ?$$

$$D_A = 10^{-4} \exp\left\{-\frac{8500}{(8.314)(300)}\right\} = 1.584 \times 10^{-19} \text{ m}^2/\text{s}$$

$$\frac{C_A(x, 100)}{C_A(x, 10)} = \exp\left(-\frac{\pi^2 D_A 100}{\lambda^2} + \frac{\pi^2 D \cdot 10}{\lambda^2}\right)$$

$$= \exp\left(\frac{-90\pi^2 D_A}{\lambda^2}\right)$$

$$= \exp\left\{-\frac{(90s)\pi^2(1.584 \times 10^{-19} \text{ m}^2/\text{s})}{(0.01 \times 10^{-6} \text{ m})^2}\right\}$$

$$\frac{C_A(x, 100)}{C_A(x, 10)} = 0.245$$

$$(b) \quad \frac{C_{A, \lambda=0.01m}(x, 100)}{C_{A, \lambda=0.1m}(x, 100)} = \exp\left\{-\frac{\pi^2(1.584 \times 10^{-19} \text{ m}^2/\text{s})(100s)}{(0.01 \times 10^{-6} \text{ m})^2} + \frac{\pi^2(1.584 \times 10^{-19} \text{ m}^2/\text{s})(100s)}{(0.1 \times 10^{-6} \text{ m})^2}\right\}$$

$$= 0.213$$

$$(c) \quad \frac{C_{A, T=400K}(x, 100s)}{C_{A, T=300K}(x, 100s)} = ?$$

$$D_A(T=400K) = 10^{-4} \exp\left\{-\frac{8500}{(8.314)(400)}\right\} = 7.938 \times 10^{-16} \text{ m}^2/\text{s}$$

$$\therefore \frac{C_{A, T=400K}(x, 100s)}{C_{A, T=300K}(x, 100s)} = \exp\left\{-\frac{\pi^2(7.938 \times 10^{-16} \text{ m}^2/\text{s})(100s)}{(0.01 \times 10^{-6} \text{ m})^2} + \frac{\pi^2(1.584 \times 10^{-19} \text{ m}^2/\text{s})(100s)}{(0.01 \times 10^{-6} \text{ m})^2}\right\}$$

$$= 0$$

(d) (a) ~ (c) 모두 T에 의존적이며 T가 가장 sensitive한 것을 알 수 있다.

(c) 모두 T가 클수록 A의 diffusivity가 증가하고 A의 maximum concentration이 감소하는 경향을 알 수 있다.