

1. (a) System A, B가 regular solution behavior 을 보이므로. G_m 은 다음과 같이 정의할 수 있다.

$$G_m = X_A G_A^\circ + X_B G_B^\circ + RT (X_A \ln X_A + X_B \ln X_B) + X_A X_B \Omega$$

V_m : molar volume of solutions ($V_m = V_A X_A + V_B X_B$), free energy density $f = \frac{G_m}{V_m}$ 라 정의하라.

Solid miscibility의 critical temperature 에서는 다음식이 성립한다.

$$f''(x_B) + \frac{2E\eta^2}{1-\nu} = 0$$

이때,

$$\begin{aligned} f''(x_B) &= \frac{1}{V_m} G_m'' \quad \text{이때} \quad G_m' = \frac{d}{dx_B} [X_A G_A^\circ + X_B G_B^\circ + RT (X_A \ln X_A + X_B \ln X_B) + X_A X_B \Omega] \\ &= \frac{d}{dx_B} [(1-x_B) G_A^\circ + x_B G_B^\circ + RT \{ (1-x_B) \ln(1-x_B) + x_B \ln x_B \} + (1-x_B) x_B \Omega] \\ &= -G_A + G_B + RT [-\ln(1-x_B) + (1-x_B) \frac{-1}{(1-x_B)} + \ln x_B + 1] + (1-2x_B) \Omega, \end{aligned}$$

$$\begin{aligned} G_m'' &= RT \left(\frac{1}{1-x_B} + \frac{1}{x_B} \right) - 2\Omega \\ &= RT \left(\frac{1}{x_A} + \frac{1}{x_B} \right) - 2\Omega \end{aligned}$$

$$\therefore f''(x_B) + \frac{2E\eta^2}{1-\nu} = \frac{1}{V_m} \left[RT \left(\frac{1}{x_A} + \frac{1}{x_B} \right) - 2\Omega \right] + \frac{2E\eta^2}{1-\nu} = 0$$

\therefore critical temperature T_c 는

$$T_c = \frac{\frac{2E\eta^2}{1-\nu} \cdot V_m + 2\Omega}{R \left(\frac{1}{x_A} + \frac{1}{x_B} \right)} \quad \dots\dots \textcircled{1}$$

주어진 조건에서

$$E = 10'' \text{ Pa} = 10'' \text{ J/m}^2, \quad \nu = 0.3, \quad \Omega = 15 \times 10^3 \text{ J/mol},$$

$$V_m = V_A X_A + V_B X_B = \frac{M_A}{\rho_A} X_A + \frac{M_B}{\rho_B} X_B = \frac{195 \text{ g/mol}}{21.5 \text{ g/cm}^3} X_A + \frac{197 \text{ g/mol}}{19.7 \text{ g/cm}^3} X_B = 9.07 X_A + 10 X_B \text{ cm}^3/\text{mol}$$

이것을 $\textcircled{1}$ 에 대입하여 정리하면

$$\textcircled{1} \eta = 0 \text{ 일때} : T_c = \frac{2\Omega}{R \left(\frac{1}{x_A} + \frac{1}{x_B} \right)} = \frac{30 \times 10^3}{R \left(\frac{1}{x_A} + \frac{1}{x_B} \right)}$$

$$\textcircled{2} \eta = 0.06 \text{ 일때} : T_c = \frac{\frac{2 \times 10^{10}}{0.3-1} (0.06)^2 (9.07 X_A + 10 X_B) \times 10^{-6} + 30 \times 10^3}{R \left(\frac{1}{x_A} + \frac{1}{x_B} \right)} = \frac{30 \times 10^3 - 1028.57 (9.07 X_A + 10 X_B)}{R \left(\frac{1}{x_A} + \frac{1}{x_B} \right)}$$

$$\begin{aligned} \therefore \eta = 0 &\rightarrow T_c = \frac{30 \times 10^3}{R \left(\frac{1}{x_A} + \frac{1}{x_B} \right)} \\ \eta = 0.06 &\rightarrow T_c = \frac{30 \times 10^3 - 1028.57 (9.07 X_A + 10 X_B)}{R \left(\frac{1}{x_A} + \frac{1}{x_B} \right)} \end{aligned}$$

(b)

① $x_B = 0.75$ 알갱이, $x_A = 0.25$

i) $\eta = 0$ 알갱이 : $T_c = \frac{30 \times 10^3}{8.314 \times (\frac{1}{0.75} + \frac{1}{0.25})} = 676.57 \text{ K}$

ii) $\eta = 0.06$ 알갱이 . $T_c = \frac{30 \times 10^3 - 1028.57(9.07 \times 0.25 + 10 \times 0.75)}{8.314 \times (\frac{1}{0.75} + \frac{1}{0.25})} = 449.996 \text{ K}$

② $x_B = 0.6$ 알갱이, $x_A = 0.4$

i) $\eta = 0$ 알갱이 : $T_c = \frac{30 \times 10^3}{8.314 \times (\frac{1}{0.6} + \frac{1}{0.4})} = 866.01 \text{ K}$

ii) $\eta = 0.06$ 알갱이 . $T_c = \frac{30 \times 10^3 - 1028.57(9.07 \times 0.4 + 10 \times 0.6)}{8.314 \times (\frac{1}{0.6} + \frac{1}{0.4})} = 580.14 \text{ K}$

$\therefore x_B = 0.75 \left\{ \begin{array}{l} \eta = 0 \rightarrow T_c = 676.57 \text{ K} \\ \eta = 0.06 \rightarrow T_c = 449.996 \text{ K} \end{array} \right.$
 $x_B = 0.6 \left\{ \begin{array}{l} \eta = 0 \rightarrow T_c = 866.01 \text{ K} \\ \eta = 0.06 \rightarrow T_c = 580.14 \text{ K} \end{array} \right.$

(c)

Critical wavelength β_c 는 다음과 같이 정의된다.

$$\beta_c^2 = -\frac{1}{2k} \left[f''(C_0) + \frac{2E\eta^2}{1-\nu} \right]$$
$$= -\frac{1}{2k} \left[\left(RT \left(\frac{1}{x_A} + \frac{1}{x_B} \right) - 2\Omega \right) \frac{1}{(9.07x_A + 10x_B) \times 10^{-6}} + \frac{2 \times 10^{11} \eta^2}{1-0.3} \right]$$

$T = 775 \text{ K}$ 알갱이, ($k = 10^{-9} \text{ J/m}$)

① $x_B = 0.75$ 알갱이, $x_A = 0.25$

i) $\eta = 0 \rightarrow \beta_c^2 = -\frac{1}{2 \times 10^{-9}} \left[\left(8.314 \times 775 \times \left(\frac{1}{0.75} + \frac{1}{0.25} \right) - 2 \times 15 \times 10^3 \right) \times \frac{10^6}{9.07 \times 0.25 + 10 \times 0.75} \right] = -2.23 \times 10^{17} < 0$

ii) $\eta = 0.06 \rightarrow \beta_c^2 = -\frac{1}{2 \times 10^{-9}} \left[\left(8.314 \times 775 \times \left(\frac{1}{0.75} + \frac{1}{0.25} \right) - 2 \times 15 \times 10^3 \right) \times \frac{10^6}{9.07 \times 0.25 + 10 \times 0.75} + \frac{2 \times 10^{11} \times 0.06^2}{0.7} \right]$
 $= -7.38 \times 10^{17} < 0$

$\therefore x_B = 0.75$ 알갱이는 spinodal decomposition이 발생하지 않는다

② $x_B = 0.6$ 알갱이, $x_A = 0.4$

i) $\eta = 0 \rightarrow \beta_c^2 = -\frac{1}{2 \times 10^{-9}} \left[\left(8.314 \times 775 \times \left(\frac{1}{0.6} + \frac{1}{0.4} \right) - 2 \times 15 \times 10^3 \right) \times \frac{10^6}{9.07 \times 0.4 + 10 \times 0.6} \right] = 1.64 \times 10^{17} \text{ m}$

$\therefore \beta_c = 4.05 \times 10^8$, $\lambda_c = \frac{2\pi}{\beta_c} = 1.55 \times 10^{-8} \text{ m}$

$$ii) \eta = 0.06 \rightarrow \beta_c^2 = -\frac{1}{2 \times 10^{-9}} \left[(8.314 \times 775 \times (\frac{1}{0.6} + \frac{1}{0.4}) - 2 \times 15 \times 10^3) \times \frac{10^6}{9.07 \times 0.4 + 10 \times 0.6} + \frac{2 \times 10^{11} \times 0.06^2}{0.7} \right]$$

$$= -3.51 \times 10^{17} < 0$$

→ spinodal decomposition 이 발생하지 않는다.

∴ $x_B = 0.75 \rightarrow \eta = 0, \eta = 0.06$ 모두 spinodal decomposition 이 발생하지 않는다.

$$x_B = 0.6 \rightarrow \eta = 0 : \lambda_c = 1.55 \times 10^{-8} \text{ m}$$

↳ $\eta = 0.06$: spinodal decomposition 이 발생하지 않는다.

(d)

$$\beta_c^2 = -\frac{1}{2k} \left[RT \left(\frac{1}{x_A} + \frac{1}{x_B} \right) - 2\Omega \right] \frac{1}{(9.07x_A + 10x_B) \times 10^{-6}} + \frac{2 \times 10^{11} \eta^2}{1 - 0.3}$$

여기서 $T = 775 \text{ K}$ 이 고정되어 있으므로, β_c^2 은 x_B 에 대한 함수이다.

Spinodal decomposition 의 maximum instability 는 $x_B = 0.5$ 일 때 발생하며, 이때의 growing wavelength 는

$$\textcircled{1} \eta = 0 \text{ 일 때} \rightarrow \beta_c^2 = -\frac{1}{2 \times 10^{-9}} \left[(8.314 \times 775 \times (\frac{1}{0.5} + \frac{1}{0.5}) - 2 \times 15 \times 10^3) \times \frac{10^6}{9.07 \times 0.5 + 10 \times 0.5} \right]$$

$$= 2.226 \times 10^{17} (\text{m}^{-2})$$

$$\therefore \lambda_c = 1.334 \times 10^{-8} \text{ m} \rightarrow \text{fastest growing wavelength } \lambda_m = \sqrt{2} \lambda_c = 1.887 \times 10^{-8} \text{ m}$$

$$\textcircled{2} \eta = 0.06 \text{ 일 때} \rightarrow \beta_c^2 = -\frac{1}{2 \times 10^{-9}} \left[(8.314 \times 775 \times (\frac{1}{0.5} + \frac{1}{0.5}) - 2 \times 15 \times 10^3) \times \frac{10^6}{9.07 \times 0.5 + 10 \times 0.5} + \frac{2 \times 10^{11} \times 0.06^2}{0.7} \right]$$

$$= -2.926 \times 10^{17} < 0 \rightarrow \text{no spinodal decomposition}$$

$$\therefore \text{fastest growing wavelength } \lambda_m = 1.887 \times 10^{-8} \text{ m}$$

(e)

$$R(\beta) = -M\beta^2 \left[f'' + \frac{2E\eta^2}{1-\nu} + 2k\beta^2 \right]$$

$$\frac{1}{\sqrt{m}} \left[RT \left(\frac{1}{x_A} + \frac{1}{x_B} \right) - 2\Omega \right]$$

문제의 조건에서 mobility M 을 계산하면

$$M = x_A x_B \left(x_A D_B^* + x_B D_A^* \right)$$

$$= x_A x_B \left(x_A + x_B \right) \times 10^{-3} \exp(-100000/RT)$$

$x_B = 0.5$ 일 때, β 이 maximum 이고, $R(\beta)$ 는 maximum 이다.

① $\eta = 0$ 일 때.

$$(d) \text{ 이 때 } \lambda_m = 1.887 \times 10^{-8} \text{ m} \text{ 이고, } \beta_m = \frac{2\pi}{\lambda_c} = 3.33 \times 10^8 (\text{m}^{-1})$$

$$R_{\max} = R(\beta_m) = -0.5^2 \times 10^{-3} \exp\left(-\frac{100000}{8.314 \times 775}\right) \times (3.33 \times 10^8)^2 \times \left[\frac{1}{9.07 \times 0.5 + 10 \times 0.5} \times \left(8.314 \times 775 \times \left(\frac{1}{0.5} + \frac{1}{0.5} \right) - 30 \times 10^3 \right) + 2 \times 10^{-9} \times (3.33 \times 10^8)^2 \right]$$

$$= 1.12 \times 10^{15}$$

② $\eta = 0.06$: 795K 에서 spinodal decomposition 이 일어나지 않음으로 $224 \times$

$$\therefore R_{\max} = 1.12 \times 10^{15}$$

2.

at room temperature (298K) 에서의 $C_A(x, t)$ 를 나타내면

$$D_A = 10^{-4} \exp\left(-85000\text{J} / 8.314 \times 298\text{K}\right) = 1.2599 \times 10^{-19} \text{ m}^2/\text{s} \quad \text{에서}$$

(a) $C_A(x, t) = C_A(x, 0) \exp\left[-\frac{\pi^2 t \cdot 1.2599 \times 10^{-19}}{\lambda^2}\right] = C_t$
 $\lambda = 0.01 \mu\text{m} = 10^{-8} \text{ m}$

① $t = 10\text{s}$ 일 때,

$$C_{10} = C_A(x, 10) = C_A(x, 0) \exp\left[-\frac{\pi^2 \times 10 \times 1.2599 \times 10^{-19} \text{ m}^2/\text{s}}{(10^{-8} \text{ m})^2}\right] = 0.8831 C_A(x, 0)$$

② $t = 100\text{s}$ 일 때,

$$C_{100} = C_A(x, 100) = C_A(x, 0) \exp\left[-\frac{\pi^2 \times 100 \times 1.2599 \times 10^{-19} \text{ m}^2/\text{s}}{(10^{-8} \text{ m})^2}\right] = 0.2884 C_A(x, 0)$$

①, ② 에서 $\frac{C_{100}}{C_{10}} = \frac{C_A(x, 100)}{C_A(x, 10)} = \frac{0.2884}{0.8831} = 0.3266$

\therefore 시간 t 가 증가하면, maximum concentration 은 감소한다.

(b) $t = 100\text{s}$, $\lambda_1 = 0.1 \mu\text{m}$, $\lambda_2 = 0.01 \mu\text{m}$

① $\lambda_1 = 0.1 \mu\text{m} = 10^{-7} \text{ m}$ 일 때

$$C_1 = C_A^1(x, 100) = C_A(x, 0) \exp\left[-\frac{\pi^2 \times 100 \times 1.2599 \times 10^{-19}}{(10^{-7})^2}\right] = 0.9876 C_A(x, 0)$$

② $\lambda_2 = 0.01 \mu\text{m} = 10^{-8} \text{ m}$ 일 때 \rightarrow (a) 에서 $C_2 = 0.2884 C_A(x, 0)$

\Rightarrow ①, ② 에서 $\frac{C_1}{C_2} = \frac{0.9876}{0.2884} = 3.42$

\therefore fluctuation wavelength λ 가 증가하면, maximum concentration 은 증가한다.

(c) $\lambda = 0.01 \mu\text{m}$, $t = 100\text{s}$,
 $T = 398\text{K}$ 일 때,

$$D_A = 10^{-4} \exp\left(-85000\text{J} / 8.314 \times 398\right) = 6.982 \times 10^{-16} \text{ m}^2/\text{s}$$

이때, $C_A(x, 100)$ 를 계산하면

$$C_{398\text{K}} = C_A(x, 0) \exp\left[-\frac{\pi^2 \times 100 \times 6.982 \times 10^{-16}}{(10^{-8})^2}\right] \approx 0$$

\therefore 온도 T 가 증가하면, maximum concentration 은 0에 가까워지며 0에 수렴한다.

(d)

(a) ~ (c) 에서의 결과를 비교했을 때, 온도 T의 변화가 가장 sensitive 하다.