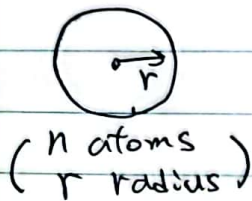


1. a)



$$V_n = \frac{4}{3} \pi r_n^3 = n V_a \quad (V_a : \text{atomic volume})$$

$$\rightarrow r_n = \left(\frac{3}{4\pi} n V_a \right)^{\frac{1}{3}}$$

$$\Delta G = -n \Delta G_a + 4\pi r_n^2 \gamma$$

$$= -n \Delta G_a + 4\pi \cdot \left(\frac{3}{4\pi} \right)^{\frac{2}{3}} \cdot n^{\frac{2}{3}} \cdot V^{\frac{2}{3}} \cdot \gamma \quad (V = V_a)$$

$$= -n \Delta G_a + (4\pi)^{\frac{1}{3}} \cdot 3^{\frac{2}{3}} \cdot n^{\frac{2}{3}} \cdot V^{\frac{2}{3}} \cdot \gamma$$

$$= -n \Delta G_a + (36\pi)^{\frac{1}{3}} \cdot n^{\frac{2}{3}} \cdot V^{\frac{2}{3}} \cdot \gamma$$

$$b) \left(\frac{\partial \Delta G}{\partial n} \right)_{n^*} = 0$$

$$\frac{\partial \Delta G}{\partial n} = -\Delta G_a + \frac{2}{3} \cdot (36\pi)^{\frac{1}{3}} \cdot n^{-\frac{1}{3}} \cdot V^{\frac{2}{3}} \cdot \gamma = 0$$

$$\rightarrow n^{\frac{1}{3}} = \frac{2}{3} \cdot (36\pi)^{\frac{1}{3}} \cdot \frac{V^{\frac{2}{3}} \gamma}{\Delta G_a}$$

$$\therefore n^* = \frac{32\pi}{3} \cdot \frac{V^2 \gamma^3}{\Delta G_a^3}$$

$$\Delta G^* = -\frac{32\pi}{3} \cdot \frac{V^2 \gamma^3}{\Delta G_a^3} \cdot \Delta G_a + (36\pi)^{\frac{1}{3}} \cdot \left(\frac{32\pi}{3} \right)^{\frac{2}{3}} \cdot \frac{V^{\frac{4}{3}} \cdot \gamma^2}{\Delta G_a^2} \cdot V^{\frac{2}{3}} \cdot \gamma$$

$$= -\frac{32\pi}{3} \cdot \frac{V^2 \gamma^3}{\Delta G_a^2} + 16\pi \cdot \frac{V^2 \gamma^3}{\Delta G_a^2}$$

$$= \frac{16\pi}{3} \cdot \frac{V^2 \gamma^3}{\Delta G_a^2}$$

c) $\Delta G_{gm} = \Delta G_{dia}$ at N .

$$-n' \Delta G_{gm}^a + (36\pi)^{\frac{1}{3}} V_{gm}^{\frac{2}{3}} \gamma_{gm} n'^{\frac{2}{3}} = -n' \Delta G_{dia}^a + (36\pi)^{\frac{1}{3}} V_{dia}^{\frac{2}{3}} \gamma_{dia} n'^{\frac{2}{3}}$$

$$\rightarrow n'^{\frac{1}{3}} = \frac{(36\pi)^{\frac{1}{3}} (V_{dia}^{\frac{2}{3}} \gamma_{dia} - V_{gm}^{\frac{2}{3}} \gamma_{gm})}{\Delta G_{dia}^a - \Delta G_{gm}^a}$$

$$\therefore N' = 36\pi \cdot \left(\frac{V_{dia} V_{dia}^{\frac{2}{3}} - \gamma_{gm} V_{gm}^{\frac{2}{3}}}{\Delta G_{gm}^a - \Delta G_{dia}^a} \right)^3$$

$$= 36\pi \left(\frac{\gamma_{dia} \times (6 \times 10^{-30})^{\frac{2}{3}} - 3.1 \times (8 \times 10^{-30})^{\frac{2}{3}}}{-0.02 \times \frac{1.6 \times 10^{-19}}{1.6 \times 10^{-19}}} \right)^3 \text{ atom.}$$

$$\begin{cases} \Delta G_{dia}^a = -G_{dia} + G_{gas} \\ \Delta G_{gm}^a = -G_{gm} + G_{gas} \\ \Delta G_{dia}^a - \Delta G_{gm}^a = -G_{dia} + G_{gm} \\ \quad \quad \quad -G_{gm} + G_{dia} \end{cases}$$

① $\gamma_{dia} = 3.6 \text{ J/m}^2$

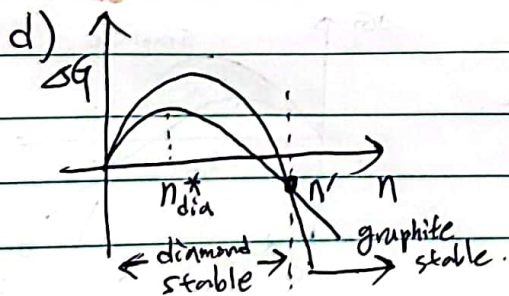
$N'_1 = \frac{4607}{4607} \text{ atoms}$

② $\gamma_{dia} = 3.65 \text{ J/m}^2$

$N'_2 = \frac{146}{146} \text{ atoms}$

③ $\gamma_{dia} = 3.7 \text{ J/m}^2$

$N'_3 = 22 \text{ atoms}$



For any size of clusters of diamond to be stable,

① $n' > 1$

② $n' > n_{dia}^*$

should be satisfied.

e) from b), $100 = \frac{32\pi}{3} \cdot \frac{V_{gm}^{\frac{2}{3}} \times \gamma_{gm}}{\Delta G_a^3}$

$$\rightarrow \Delta G_a = \left(\frac{32\pi}{200} \right)^{\frac{1}{3}} \times (8 \times 10^{-30})^{\frac{2}{3}} \times 3.1 \text{ (J/atom)}$$

$$= 8.61 \times 10^{-20} \text{ J/atom}$$

$$= \underline{\underline{0.54 \text{ eV/atom}}}$$

$$f) \frac{I_{gm}}{I_{dia}} = \exp \left(- \frac{(\Delta G_{gm}^* - \Delta G_{dia}^*)}{kT} \right)$$

from e), $\Delta G_{gm}^a = 8.61 \times 10^{-20} \text{ J/atom}$

(ΔG_{gm}^a denotes the driving force for graphite per atom)

$$\begin{aligned} \Delta G_{dia}^a &= \Delta G_{gm}^a - (\Delta G_{dia} - \Delta G_{gm}) \\ &= 8.61 \times 10^{-20} - 0.02 \times 1.6 \times 10^{-19} \text{ (J/atom)} \\ &= 8.29 \times 10^{-20} \text{ (J/atom)} \end{aligned}$$

$$\rightarrow \Delta G_{gm}^* = \frac{16\pi}{3} \times \frac{V_{gm}^2 \times \gamma_{gm}^3}{(8.61 \times 10^{-20})^2}, \quad \Delta G_{dia}^* = \frac{16\pi}{3} \times \frac{V_{dia}^2 \times \gamma_{dia}^3}{(8.29 \times 10^{-20})^2}$$

$$\begin{aligned} \textcircled{1} \gamma_{dia} &= 3.6 \text{ J/m}^2, \quad \frac{I_{gm}}{I_{dia}} = \exp \left(- \frac{(431 - \overset{409}{\cancel{427}}) \times 10^{-20}}{1.38 \times 10^{-23} \times 300} \right) \\ &= \underline{\underline{8.35 \times 10^{-24}}} \end{aligned}$$

$$\begin{aligned} \textcircled{2} \gamma_{dia} &= 3.65 \text{ J/m}^2, \quad \frac{I_{gm}}{I_{dia}} = \exp \left(- \frac{(431 - 427) \times 10^{-20}}{1.38 \times 10^{-23} \times 300} \right) \\ &= \underline{\underline{6.37 \times 10^{-5}}} \end{aligned}$$

$$\begin{aligned} \textcircled{3} \gamma_{dia} &= 3.7 \text{ J/m}^2, \quad \frac{I_{gm}}{I_{dia}} = \exp \left(- \frac{(431 - 445) \times 10^{-20}}{1.38 \times 10^{-23} \times 300} \right) \\ &= \underline{\underline{4.86 \times 10^{14}}} \end{aligned}$$

g) During the CVD diamond process, clusters of diamond is more stable than graphite, and if γ_{dia} is sufficiently smaller, nucleation of diamond is much faster than that of graphite.