

$$(a) \Delta G = \underbrace{-\frac{4}{3}\pi r^3 \Delta G_v}_{\text{①}} + \underbrace{4\pi r^2 \gamma}_{\text{②}}$$

molecular atomic volume $\times$ number of molecules in cluster ($v \times n$)
 $=$ total volume of cluster ($\frac{4}{3}\pi r^3$)

$$v \times n = \frac{4}{3}\pi r^3 \rightarrow r = \left(\frac{3 \cdot v \cdot n}{4\pi} \right)^{\frac{1}{3}}$$

① term $\rightarrow -v \cdot n \cdot \Delta G_v$

$$\begin{aligned} \text{② term} &\rightarrow 4\pi \times \left(\frac{3 \cdot v \cdot n}{4\pi} \right)^{\frac{2}{3}} \gamma = (4\pi)^{\frac{1}{3}} \cdot (3^2)^{\frac{1}{3}} \cdot v^{\frac{2}{3}} \cdot n^{\frac{2}{3}} \cdot \gamma \\ &= (36\pi)^{\frac{1}{3}} \cdot v^{\frac{2}{3}} \cdot n^{\frac{2}{3}} \cdot \gamma \end{aligned}$$

$$\therefore \Delta G = -v \cdot n \cdot \Delta G_v + (36\pi)^{\frac{1}{3}} v^{\frac{2}{3}} \cdot n^{\frac{2}{3}} \cdot \gamma = -n \underbrace{\Delta G_a}_{\text{System of the vaporization energy}} + (36\pi)^{\frac{1}{3}} v^{\frac{2}{3}} n^{\frac{2}{3}} \gamma$$

$$(b) \left(\frac{\partial \Delta G}{\partial n} \right)_{n=n^*} = 0 = -v \cdot \Delta G_v + \frac{2}{3} (36\pi)^{\frac{1}{3}} v^{\frac{2}{3}} n^{*\frac{1}{3}} \gamma$$

$$v \cdot \Delta G_v = \frac{2}{3} (36\pi)^{\frac{1}{3}} v^{\frac{2}{3}} n^{*\frac{1}{3}} \gamma \rightarrow (n^*)^{-\frac{1}{3}} = \frac{v \cdot \Delta G_v}{\frac{2}{3} (36\pi)^{\frac{1}{3}} v^{\frac{2}{3}} \gamma}$$

$$n^* = \left(\frac{\frac{2}{3} (36\pi)^{\frac{1}{3}} v^{\frac{2}{3}} \gamma}{v \cdot \Delta G_v} \right)^3 = \frac{32\pi}{3v} \left(\frac{\gamma}{\Delta G_v} \right)^3$$

$$\Delta G^* = -v \cdot \frac{32\pi}{3v} \left(\frac{\gamma}{\Delta G_v} \right)^3 \Delta G_v + \frac{2}{3} (36\pi)^{\frac{1}{3}} v^{\frac{2}{3}} n^{*\frac{2}{3}} \gamma$$

$$= -\gamma \cdot \frac{32\pi}{3v} \frac{\gamma^3}{\Delta G_v^2} + (36\pi)^{\frac{1}{3}} v^{\frac{2}{3}} \times \frac{(32\pi)^{\frac{2}{3}}}{(3v)^{\frac{2}{3}}} \cdot \left(\frac{\gamma}{\Delta G_v} \right)^2 \cdot \gamma$$

$$= \frac{16\pi}{3} \frac{\gamma^3}{\Delta G_v^2}$$

$$(c) \Delta G_{n,dia} = -n(\Delta G_{gas} - \Delta G_{dia}) + (36\pi)^{\frac{1}{3}} n^{\frac{2}{3}} V_{dia}^{\frac{2}{3}} \gamma_{dia}$$

$$\Delta G_{n,gra} = -n(\Delta G_{gas} - \Delta G_{gra}) + (36\pi)^{\frac{1}{3}} n^{\frac{2}{3}} V_{gra}^{\frac{2}{3}} \gamma_{gra}$$

$$\Delta G_{n,dia} = \Delta G_{n,gra}$$

$$n(\Delta G_{dia} - \Delta G_{gra}) = n^{\frac{2}{3}} \times (36\pi)^{\frac{1}{3}} (V_{gra}^{\frac{2}{3}} \gamma_{gra} - V_{dia}^{\frac{2}{3}} \gamma_{dia})$$

$$n \text{에 대해 정리하면, } n = 36\pi \left(\frac{V_{gra}^{\frac{2}{3}} \gamma_{gra} - V_{dia}^{\frac{2}{3}} \gamma_{dia}}{\Delta G_{dia} - \Delta G_{gra}} \right)^3 \rightarrow \text{식 ①}$$

$$\gamma_{dia} = 3.6 \text{ J/m}^2, 3.65 \text{ J/m}^2, 3.7 \text{ J/m}^2, \Delta G_{dia} - \Delta G_{gra} = 0.02 \text{ eV/atom}$$

$$\gamma_{gra} = 3.1 \text{ J/m}^2, V_{gra} = 8 \text{ \AA}^3/\text{atom}, V_{dia} = 6 \text{ \AA}^3/\text{atom}$$

$$= 8 \times 10^{-30} \text{ m}^3/\text{atom} = 6 \times 10^{-30} \text{ m}^3/\text{atom}$$

$$i) \gamma_{dia} = 3.6 \text{ J/m}^2 \text{ 일때 } \text{식 ①에 넣어 계산시 } n = 464$$

$$ii) \gamma_{dia} = 3.65 \text{ J/m}^2 \text{ 일때 } n = 145$$

$$iii) \gamma_{dia} = 3.7 \text{ J/m}^2 \text{ 일때 } n = 21$$

$$(d) \text{ diamond cluster가 more stable 하려면 조건 } \Delta G_{n,gra} > \Delta G_{n,dia}$$

$$-n(\Delta G_{gas} - \Delta G_{gra}) + (36\pi)^{\frac{1}{3}} n^{\frac{2}{3}} V_{gra}^{\frac{2}{3}} \gamma_{gra} >$$

$$-n(\Delta G_{gas} - \Delta G_{dia}) + (36\pi)^{\frac{1}{3}} n^{\frac{2}{3}} V_{dia}^{\frac{2}{3}} \gamma_{dia}$$

$$\text{정리하면 } n(\Delta G_{dia} - \Delta G_{gra}) < n^{\frac{2}{3}} (36\pi)^{\frac{1}{3}} (V_{gra}^{\frac{2}{3}} \gamma_{gra} - V_{dia}^{\frac{2}{3}} \gamma_{dia})$$

$$n < 36\pi \times \left(\frac{V_{gra}^{\frac{2}{3}} \gamma_{gra} - V_{dia}^{\frac{2}{3}} \gamma_{dia}}{\Delta G_{dia} - \Delta G_{gra}} \right)^3$$

(e) $n^* = 100 \rightarrow$ driving F for graphite

$$(b) \text{의 결과로부터 } n^* = \frac{32\pi \gamma_{\text{gra}}^3}{3 V_{\text{gra}} \Delta G_{V,\text{gra}}} \rightarrow \Delta G_{V,\text{gra}} = \gamma_{\text{gra}} \times \left(\frac{32\pi}{3 n^* V_{\text{gra}}} \right)^{\frac{1}{3}}$$

$$V_{\text{gra}} = 8 \text{ \AA}^3/\text{atom} = 8 \times 10^{-30} \text{ m}^3/\text{atom}, \gamma_{\text{gra}} = 3.1 \text{ J/m}^2$$

$$\therefore \Delta G_{V,\text{gra}} = 1.077 \times 10^{10} \text{ J/m}^3$$

(f) (b)의 결과로부터 $\Delta G^* = \frac{16}{3} \pi \frac{\gamma^3}{\Delta G_V^2}$, $I = A \exp(-\Delta G^*/kT)$, $T = 300\text{K}$

$$\frac{I_{\text{gra}}}{I_{\text{dia}}} = \exp\left(\frac{\Delta G_{\text{dia}}^* - \Delta G_{\text{gra}}^*}{kT}\right)$$

$$G^{\circ}_{\text{dia}} - G^{\circ}_{\text{gra}} = V_{\text{gra}} \Delta G_{V,\text{gra}} - V_{\text{dia}} \Delta G_{V,\text{dia}} = 0.02 \text{ eV/atom}$$

$$V_{\text{gra}} = 8 \times 10^{-30} \text{ m}^3/\text{atom}, V_{\text{dia}} = 6 \times 10^{-30} \text{ m}^3/\text{atom}$$

$$\Delta G_{V,\text{gra}} = 1.077 \times 10^{10} \text{ J/m}^3 \quad \therefore \Delta G_{V,\text{dia}} = 1.38 \times 10^{10} \text{ J/m}^3$$

$$\Delta G_{\text{gra}}^* = \frac{16}{3} \pi \frac{\gamma_{\text{gra}}^3}{(\Delta G_{V,\text{gra}})^2} = 4.30 \times 10^{-18} \text{ J/m}^2$$

$$\text{i) } \gamma_{\text{dia}} = 3.6 \text{ J/m}^2$$

$$\text{ii) } \gamma_{\text{dia}} = 3.65$$

$$\text{iii) } \gamma_{\text{dia}} = 3.7$$

$$\Delta G_{\text{dia}}^* = 4.10 \times 10^{-18} \text{ J} = 4.27 \times 10^{-18} \text{ J} = 4.45 \times 10^{-18} \text{ J}$$

$I_{\text{gra}} / I_{\text{dia}}$ at 300K

$\Downarrow$

$$1.04 \times 10^{-2}$$

$\Downarrow$

$$7.12 \times 10^{-4}$$

$\Downarrow$

$$5.44 \times 10^{-6}$$

(g) bulk 상태에서는 작은 surface E의 차이가 graphite와 diamond의 안정성 경향에 영향을 미치기 어렵다. 하지만, nano-size에서는 (f)의 결과로부터 알 수 있듯이 nucleation rate ratio가 surface E의 작은 변화에도 매우 민감한 것을 알 수 있다. 따라서 nanosize에서 diamond의 surface E를 control 할 수 있다면 CVD method를 통해 diamond를 얻을 수 있게 될 것이다.