

a) For a spherical nucleus,

$$\Delta G = -\frac{4}{3}\pi r^3 \Delta G_v + 4\pi r^2 \gamma \quad (\text{여기서 } \Delta G_v = \Delta G_{\text{vaporization}}) \dots \textcircled{7}$$

spherical nucleus는 atomic volume  $v$ 는 가진  $n$ 개의 atom이 모여 형성되었으므로,

$$V = \frac{4}{3}\pi r^3 = n \cdot v \rightarrow r = \left(\frac{3}{4\pi}\right)^{\frac{1}{3}} n^{\frac{1}{3}} v^{\frac{1}{3}} \dots \textcircled{8}$$

⑧을 ⑦에 대입하면

$$\begin{aligned} \Delta G &= -\frac{4}{3}\pi r^3 \Delta G_v + 4\pi r^2 \gamma \\ &= -\frac{4}{3}\pi \cdot \frac{3}{4\pi} n \cdot v \cdot \Delta G_v + 4\pi \cdot \left(\frac{3}{4\pi}\right)^{\frac{2}{3}} n^{\frac{2}{3}} v^{\frac{2}{3}} \gamma \\ &= -n v \Delta G_v + (36\pi)^{\frac{1}{3}} n^{\frac{2}{3}} v^{\frac{2}{3}} \gamma \\ &= -n \Delta G_a + (36\pi)^{\frac{1}{3}} n^{\frac{2}{3}} v^{\frac{2}{3}} \gamma \end{aligned}$$

$$\therefore \Delta G = -n \Delta G_a + (36\pi)^{\frac{1}{3}} n^{\frac{2}{3}} v^{\frac{2}{3}} \gamma$$

b) Critical number of atoms는  $n^*$ , critical energy barrier는  $\Delta G^*$ 라 하자. a)를 이용하면,  $\frac{\partial \Delta G}{\partial n}$ 을 구하면

$$\left. \frac{\partial \Delta G}{\partial n} \right|_{n=n^*} = -\Delta G_a + (36\pi)^{\frac{1}{3}} \cdot \frac{2}{3} n^{-\frac{1}{3}} v^{\frac{2}{3}} \gamma = 0$$

$$n^{-\frac{1}{3}} = \frac{3 \Delta G_a}{2 \cdot (36\pi)^{\frac{1}{3}} v^{\frac{2}{3}} \gamma}$$

$$\therefore n^* = \left( \frac{3 \Delta G_a}{2 (36\pi)^{\frac{1}{3}} v^{\frac{2}{3}} \gamma} \right)^{-3}$$

$$= \frac{8}{27} \cdot \frac{36\pi \cdot v^2 \gamma^3}{(\Delta G_a)^3}$$

$$= \frac{32\pi}{3} \cdot \frac{v^2 \gamma^3}{(\Delta G_a)^3}$$

$$= \frac{32\pi}{3} \cdot \frac{v^2 \gamma^3}{(v \Delta G_v)^3}$$

$$= \frac{32\pi}{3v} \left( \frac{\gamma}{\Delta G_v} \right)^3$$

$$\begin{aligned} \Delta G^* &= \Delta G \Big|_{n=n^*} = -n^* \Delta G_a + (36\pi)^{\frac{1}{3}} n^{*\frac{2}{3}} v^{\frac{2}{3}} \gamma \\ &= -\frac{32}{3}\pi \cdot \frac{v^2 \gamma^3}{(\Delta G_a)^3} \cdot \Delta G_a + (36\pi)^{\frac{1}{3}} \cdot \left( \frac{32\pi}{3} \cdot \frac{v^2 \gamma^3}{(\Delta G_a)^3} \right)^{\frac{2}{3}} v^{\frac{2}{3}} \gamma \\ &= -\frac{32\pi}{3} \cdot \frac{v^2 \gamma^3}{(\Delta G_a)^2} + 16\pi \cdot \frac{\gamma^3 v^2}{(\Delta G_a)^2} \\ &= \frac{16}{3}\pi \cdot \frac{v^2 \gamma^3}{(\Delta G_a)^2} \\ &= \frac{16}{3}\pi \frac{\gamma^3}{(\Delta G_v)^2} \leftarrow \Delta G_a = v \cdot \Delta G_v \end{aligned}$$

$$\frac{2^3 \cdot 3^2}{2^{\frac{2}{3}} \cdot 3^{\frac{2}{3}}} \cdot \frac{2^{\frac{2}{3}}}{3^{\frac{2}{3}}}$$

$$\therefore n^* = \frac{32}{3}\pi \frac{v^2 \gamma^3}{(\Delta G_a)^3} = \frac{32\pi}{3v} \left( \frac{\gamma}{\Delta G_v} \right)^3$$

$$\Delta G^* = \frac{16}{3}\pi \frac{v^2 \gamma^3}{(\Delta G_a)^2} = \frac{16\pi}{3} \cdot \frac{\gamma^3}{(\Delta G_v)^2}$$

c) 주어진 조건에서  $V_{gr} = 8 \text{ \AA}^3 / \text{atom} = 8 \times 10^{-30} \text{ m}^3 / \text{atom}$ ,  $V_{dia} = 6 \text{ \AA}^3 / \text{atom} = 6 \times 10^{-30} \text{ m}^3 / \text{atom}$  이고,

$${}^{\circ}G_{dia} - {}^{\circ}G_{gr} = -({}^{\circ}G_{gr} - {}^{\circ}G_{dia}) = -\Delta G_a = 0.02 \text{ eV/atom} = 0.032 \times 10^{-19} \text{ J/atom}$$
 이다.

$$\Delta G_{gr} = -n({}^{\circ}G_v - {}^{\circ}G_{gr}) + (36\pi)^{\frac{1}{3}} n^{\frac{2}{3}} v_{gr}^{\frac{2}{3}} r_{gr}$$

$$\Delta G_{dia} = -n({}^{\circ}G_v - {}^{\circ}G_{dia}) + (36\pi)^{\frac{1}{3}} n^{\frac{2}{3}} v_{dia}^{\frac{2}{3}} r_{dia}$$

문제의 조건에서  $\Delta G_{gr} = \Delta G_{dia}$  이므로,

$$-n({}^{\circ}G_v - {}^{\circ}G_{gr}) + (36\pi)^{\frac{1}{3}} n^{\frac{2}{3}} v_{gr}^{\frac{2}{3}} r_{gr} = -n({}^{\circ}G_v - {}^{\circ}G_{dia}) + (36\pi)^{\frac{1}{3}} n^{\frac{2}{3}} v_{dia}^{\frac{2}{3}} r_{dia}$$

$$n({}^{\circ}G_{gr} - {}^{\circ}G_{dia}) = (36\pi)^{\frac{1}{3}} n^{\frac{2}{3}} (v_{dia}^{\frac{2}{3}} r_{dia} - v_{gr}^{\frac{2}{3}} r_{gr})$$

$$\therefore n = 36\pi \left( \frac{v_{dia}^{\frac{2}{3}} r_{dia} - v_{gr}^{\frac{2}{3}} r_{gr}}{{}^{\circ}G_{gr} - {}^{\circ}G_{dia}} \right)^3$$

①  $r_{dia} = 3.6 \text{ J/m}^2$  일 때,

$$n = 36\pi \times \left( \frac{(6 \times 10^{-30} \text{ m}^3 / \text{atom})^{\frac{2}{3}} \times 3.6 \text{ J/m}^2 - (8 \times 10^{-30} \text{ m}^3 / \text{atom})^{\frac{2}{3}} \times 2.1 \text{ J/m}^2}{-0.032 \times 10^{-19} \text{ J/atom}} \right)^3 = 466.13 \text{ atoms} \approx 466 \text{ atoms}$$

②  $r_{dia} = 3.65 \text{ J/m}^2$  일 때,

$$n = 36\pi \times \left( \frac{(6 \times 10^{-30} \text{ m}^3 / \text{atom})^{\frac{2}{3}} \times 3.65 \text{ J/m}^2 - (8 \times 10^{-30} \text{ m}^3 / \text{atom})^{\frac{2}{3}} \times 2.1 \text{ J/m}^2}{-0.032 \times 10^{-19} \text{ J/atom}} \right)^3 = 145.41 \text{ atoms} \approx 145 \text{ atoms}$$

③  $r_{dia} = 3.7 \text{ J/m}^2$  일 때,

$$n = 36\pi \times \left( \frac{(6 \times 10^{-30} \text{ m}^3 / \text{atom})^{\frac{2}{3}} \times 3.7 \text{ J/m}^2 - (8 \times 10^{-30} \text{ m}^3 / \text{atom})^{\frac{2}{3}} \times 2.1 \text{ J/m}^2}{-0.032 \times 10^{-19} \text{ J/atom}} \right)^3 = 21.11 \text{ atoms} \approx 21 \text{ atoms}$$

$$\therefore r_{dia} = 3.6 \text{ J/m}^2 : n = 466 \text{ atoms}$$

$$r_{dia} = 3.65 \text{ J/m}^2 : n = 145 \text{ atoms}$$

$$r_{dia} = 3.7 \text{ J/m}^2 : n = 21 \text{ atoms}$$

d) diamond cluster  $\rightarrow$  graphite 보다 stable 하기 위한 조건은  $\Delta G_{dia} < \Delta G_{gr}$  이다.

$$\Delta G_{gr} = -n({}^{\circ}G_v - {}^{\circ}G_{gr}) + (36\pi)^{\frac{1}{3}} n^{\frac{2}{3}} v_{gr}^{\frac{2}{3}} r_{gr}, \quad \Delta G_{dia} = -n({}^{\circ}G_v - {}^{\circ}G_{dia}) + (36\pi)^{\frac{1}{3}} n^{\frac{2}{3}} v_{dia}^{\frac{2}{3}} r_{dia}$$
 이므로

$$-n({}^{\circ}G_v - {}^{\circ}G_{gr}) + (36\pi)^{\frac{1}{3}} n^{\frac{2}{3}} v_{gr}^{\frac{2}{3}} r_{gr} > -n({}^{\circ}G_v - {}^{\circ}G_{dia}) + (36\pi)^{\frac{1}{3}} n^{\frac{2}{3}} v_{dia}^{\frac{2}{3}} r_{dia}$$

$$\therefore n < 36\pi \left( \frac{v_{dia}^{\frac{2}{3}} r_{dia} - v_{gr}^{\frac{2}{3}} r_{gr}}{{}^{\circ}G_{gr} - {}^{\circ}G_{dia}} \right)^3$$

$$\therefore n < 36\pi \left( \frac{v_{dia}^{\frac{2}{3}} r_{dia} - v_{gr}^{\frac{2}{3}} r_{gr}}{{}^{\circ}G_{gr} - {}^{\circ}G_{dia}} \right)^3 \text{ 이어야 한다.}$$

e) b) e) critical number of atoms  $n^* = 141$

$$n^* = \frac{32\pi}{3V_{gr}} \cdot \left(\frac{r_{gr}}{\Delta G_v}\right)^3, \quad n^* = 100 \text{ olak}$$

$$\begin{aligned} \therefore \Delta G_{v,gr} &= \left(\frac{32\pi}{3n^*V_{gr}}\right)^{\frac{1}{3}} \cdot r_{gr} \\ &= \left(\frac{32\pi}{3 \times 100 \times 8 \times 10^{-30}}\right)^{\frac{1}{3}} \times 3.1 \text{ J/m}^2 \\ &= 1.08 \times 10^{10} \text{ J/m}^3 \end{aligned}$$

$$\therefore \Delta G_{v,gr} = 1.08 \times 10^{10} \text{ J/m}^3$$

f)  $\Delta G^* = \frac{16}{3}\pi \cdot \frac{r^3}{(\Delta G_v)^2}$ , e) e)  $\Delta G_{v,gr} = 1.08 \times 10^{10} \text{ J/m}^3$

①  $\Delta G_{v,gr} V_{gr} - \Delta G_{v,dia} V_{dia} = G_{dia} - G_{gr} = 0.032 \times 10^{-19} \text{ J/atom}$  olak

$$\begin{aligned} \Delta G_{v,dia} &= \frac{\Delta G_{v,gr} V_{gr} - 0.032 \times 10^{-19} \text{ J/atom}}{V_{dia}} \\ &= \frac{1.08 \times 10^{10} \text{ J/m}^3 \times 8 \times 10^{-30} \text{ m}^3/\text{atom} - 0.032 \times 10^{-19} \text{ J/atom}}{6 \times 10^{-30} \text{ m}^3/\text{atom}} \\ &= 1.387 \times 10^{10} \text{ J/m}^3 \quad \therefore \Delta G_{v,dia} = 1.387 \times 10^{10} \text{ J/m}^3 \end{aligned}$$

②  $\Delta G_{gr}^* = \frac{16}{3}\pi \cdot \frac{r_{gr}^3}{(\Delta G_{v,gr})^2}$

$$= \frac{16\pi}{3} \times \frac{(3.1 \text{ J/m}^2)^3}{(1.08 \times 10^{10} \text{ J/m}^3)^2}$$

$$= 4.28 \times 10^{-18} \text{ J}$$

③  $\Delta G_{dia}^* = \frac{16}{3}\pi \cdot \frac{r_{dia}^3}{(\Delta G_{v,dia})^2}$   $r_{dia} > r_{gr}$

i)  $r_{dia} = 3.6 \text{ J/m}^2 \rightarrow \Delta G_{dia}^* = \frac{16\pi}{3} \times \frac{(3.6 \text{ J/m}^2)^3}{(1.387 \times 10^{10} \text{ J/m}^3)^2} = 4.06 \times 10^{-18} \text{ J}$

ii)  $r_{dia} = 3.65 \text{ J/m}^2 \rightarrow \Delta G_{dia}^* = \frac{16\pi}{3} \times \frac{(3.65 \text{ J/m}^2)^3}{(1.387 \times 10^{10} \text{ J/m}^3)^2} = 4.24 \times 10^{-18} \text{ J}$

iii)  $r_{dia} = 3.7 \text{ J/m}^2 \rightarrow \Delta G_{dia}^* = \frac{16\pi}{3} \times \frac{(3.7 \text{ J/m}^2)^3}{(1.387 \times 10^{10} \text{ J/m}^3)^2} = 4.41 \times 10^{-18} \text{ J}$

④  $T = 300 \text{ K}$  olak,  $kT = 1.38 \times 10^{-23} \text{ J/K} \times 300 \text{ K} = 4.14 \times 10^{-21} \text{ J}$

$$\frac{I_{gr}}{I_{dia}} = \frac{A \exp\left(-\frac{\Delta G_{gr}^*}{kT}\right)}{A \exp\left(-\frac{\Delta G_{dia}^*}{kT}\right)} = \exp\left(\frac{\Delta G_{dia}^* - \Delta G_{gr}^*}{kT}\right) \text{ olak}$$

i)  $r_{dia} = 3.6 \text{ J/m}^2$  olak,  $\frac{I_{gr}}{I_{dia}} = \exp\left(\frac{4.06 \times 10^{-18} \text{ J} - 4.28 \times 10^{-18} \text{ J}}{4.14 \times 10^{-21} \text{ J}}\right) = 8.35 \times 10^{-24}$

ii)  $r_{dia} = 3.65 \text{ J/m}^2$  olak,  $\frac{I_{gr}}{I_{dia}} = \exp\left(\frac{4.24 \times 10^{-18} \text{ J} - 4.28 \times 10^{-18} \text{ J}}{4.14 \times 10^{-21} \text{ J}}\right) = 6.37 \times 10^{-5}$

iii)  $r_{dia} = 3.7 \text{ J/m}^2$  olak,  $\frac{I_{gr}}{I_{dia}} = \exp\left(\frac{4.41 \times 10^{-18} \text{ J} - 4.28 \times 10^{-18} \text{ J}}{4.14 \times 10^{-21} \text{ J}}\right) = 4.34 \times 10^{13}$

$$\begin{aligned} \therefore r_{dia} = 3.6 \text{ J/m}^2 &\rightarrow \frac{I_{gr}}{I_{dia}} = 8.35 \times 10^{-24} \\ r_{dia} = 3.65 \text{ J/m}^2 &\rightarrow \frac{I_{gr}}{I_{dia}} = 6.37 \times 10^{-5} \\ r_{dia} = 3.7 \text{ J/m}^2 &\rightarrow \frac{I_{gr}}{I_{dia}} = 4.34 \times 10^{13} \end{aligned}$$

g) bulk에서는 graphite가 diamond보다 stable하다. 하지만, c)에서  $n$ 이 증가하면, surface energy  $\gamma$ 가 증가하면  $\gamma$ 가 증가하면, f)에서 볼 수 있듯이, nucleation rate는  $I_{dia} > I_{gr}$ 이 된다. 즉, surface energy가 어느 critical 값 이상 커지면 graphite보다 nucleation이 더 잘 일어날 수 있다.