

**AMSE502 Phase Transformations**

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Problem Set #5

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1. (Nucleation Kinetics of CVD Diamond) Diamond is a less stable form of carbon than graphite, but it can be obtained by CVD under normal pressure and temperature. (27)

- a) For a spherical nucleus, derive the following expression, the energy change during nucleation as a function of number of atoms  $n$  in cluster ( $v$  is atomic volume).

$$\Delta G = -n \Delta G_a + (36\pi)^{\frac{1}{3}} n^{\frac{2}{3}} v^{\frac{2}{3}} \gamma$$

- b) Using the result of (a), derive the expression for the critical number of atoms and energy barrier.
- c) Assuming isotropic and constant surface energy for both of graphite and diamond, and using the data :  $\gamma_{\text{gr}} = 3.1 \text{ Jm}^{-2}$ ,  $\gamma_{\text{dia}} = 3.6, 3.65 \text{ and } 3.7 \text{ Jm}^{-2}$ , respectively  
 $v_{\text{gr}} = 8 \text{ \AA}^3/\text{atom}$ ,  $v_{\text{dia}} = 6 \text{ \AA}^3/\text{atom}$ ,  $^{\circ}G_{\text{dia}} - ^{\circ}G_{\text{gr}} = 0.02 \text{ eV/atom}$

For the three slightly different values of surface energy of diamond, compute the number of atoms in clusters where the stability of diamond becomes the same as that of graphite.

- d) What is the necessary condition for a diamond cluster of any size to be more stable than graphite ?
- e) Assuming that the critical number of atoms for graphite nucleation is 100, estimate the driving force for graphite nucleation.
- f) For the three values of surface energy of diamond, compute the ratio of nucleation rate between graphite and diamond,  $I_{\text{gra}}/I_{\text{dia}}$ .  
For the nucleation rate, use the expression:  $I = A \cdot \exp(-\Delta G^*/kT)$ , and assume that  $A$  is the same constant for both of graphite and diamond and  $T = 300 \text{ K}$ .
- g) What is your conclusion on this problem?