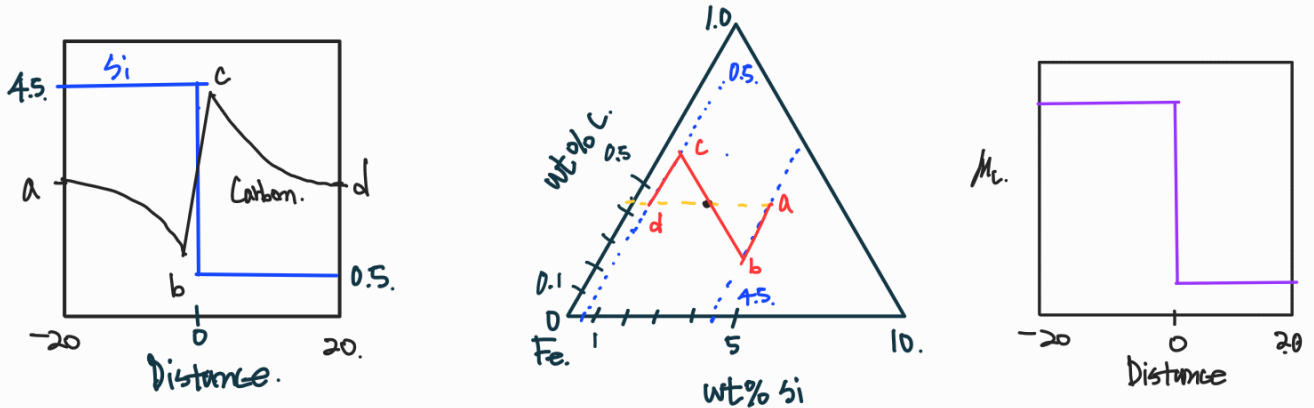


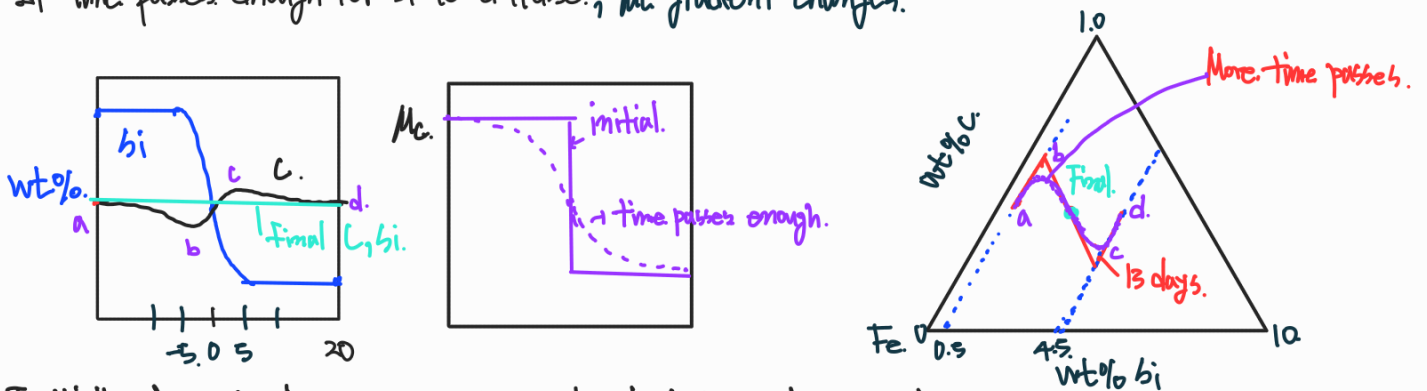
1. For the 13 days annealing time Si doesn't diffuse much so that abrupt Si concentration change would be observed at the interface.



- Assuming initial carbon concentration 0.45 wt%, silicon concentration for the site a 4.5 wt% and site b 0.5%.

Initially, Si-rich region (-20 to 0 mm) carbon has higher chemical potential than Si-poor region. The M_c gradient drives diffusion of carbon from a to d.

If time passes enough for Si to diffuse, M_c gradient changes.

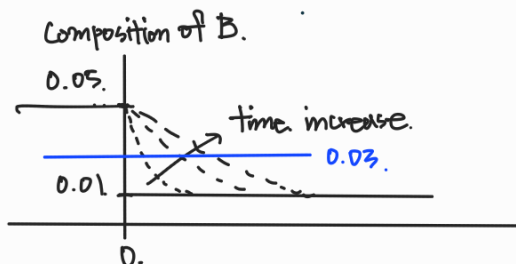


Initially sharp M_c becomes smooth and wt% C gradient reduces.

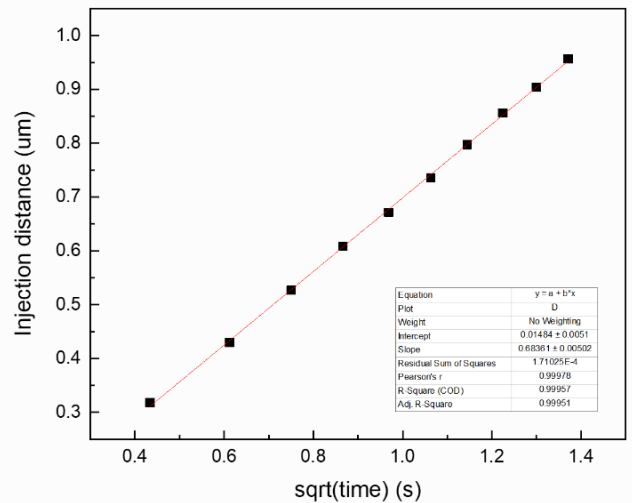
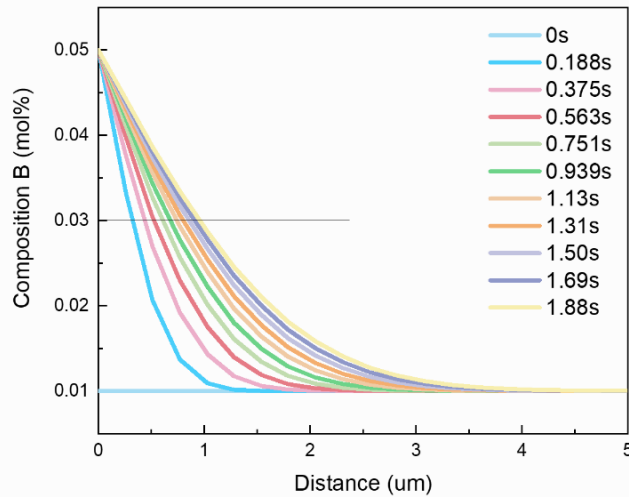
The diffusion profile no more keeps constant 5mm from interface both sides.

When equilibrium is reached, the composition is uniform at whole region of the sample.

2. $L_{B0} = 0.01$, $L_{B6} = 0.05$, $D_B = 5.25 \times 10^{-13} \text{ m}^2/\text{s} = 5.25 \times 10^{-9} \text{ cm}^2/\text{s}$ at 1300K.



(a).



It is well known that injection distance l is proportional to $\sqrt{Dt}$.

$$\frac{C - C_0}{C_s - C_0} = 1 - \operatorname{erf}\left(\frac{l}{2\sqrt{Dt}}\right), \quad C(x,t) = C_0 + (C_s - C_0) \operatorname{erfc}\left(\frac{x}{2\sqrt{Dt}}\right)$$

$$\operatorname{erf}\left(\frac{l}{2\sqrt{Dt}}\right) \sim \frac{1}{2}, \quad C\left(\frac{l}{2}, t\right) = C_0 + (C_s - C_0) \cdot \frac{1}{2} = \frac{C_0 + C_s}{2}, \quad \therefore l \sim \sqrt{Dt}$$

At constant temperature, the diffusion coefficient is constant.

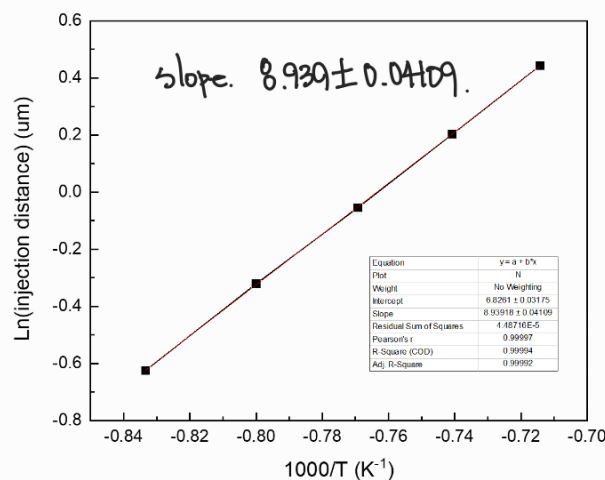
The injection distance l has linear relationship with $\sqrt{t}$.

(b). Diffusion coefficient, $D = D_0 \exp\left(-\frac{Q}{RT}\right) \propto l^2/t$

injection distance l is proportional to $\sqrt{D}$ for same diffusion duration.

$\sqrt{D} = \sqrt{D_0} \exp\left(-\frac{Q}{2RT}\right)$, in other expression, $\ln l = \frac{1}{2} \ln D_0 - \frac{Q}{2RT}$

$\ln l$ vs. $\left(-\frac{1}{T}\right)$ graph should be linear.



(c). When the reaction is plotted as $\ln l$ vs. $\left(-\frac{1}{T}\right)$ graph, slope is $-\frac{Q}{2R}$.

If the graph shows linearity, activation energy $Q = -2R \times (\text{slope})$.

$Q = 1000 \times 8.94 \times 2 \times 8.314 = 148 \text{ kJ}$