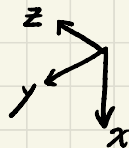
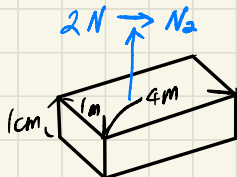


1. Iron plate : $4\text{m} \times 1\text{cm} \times 1\text{cm}$

$$dx = 1\text{cm}, dy = 4\text{m}, dz = 1\text{cm}$$

$$T = 1000\text{K}, D_N = 4 \times 10^{-7} \text{cm}^2/\text{s}$$

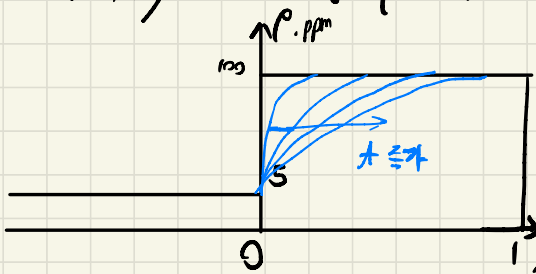


(a) bottom, edge로부터 Nitrogen loss x.
& y, z 에 따른 Nitrogen potential 존재 x $\Rightarrow$ x축의 diffusion 만 고려 가능.

$$\frac{\partial \rho}{\partial t} = -\nabla \cdot \mathbf{J} = \nabla \cdot (D \nabla \rho) = D \nabla^2 \rho = D \frac{\partial^2 \rho}{\partial x^2}$$

$$\mathbf{J} = -D \nabla \rho$$

Boundary Condition for $\rho(x,t)$:



$$\left\{ \begin{array}{l} \rho(x > 0, 0) = 100 \\ \rho(x \leq 0, t) = 5 \\ \rho(0, t) = 5 \end{array} \right.$$

$$\left\{ \begin{array}{l} 0 \leq x < 1\text{cm} \\ t \geq 0 \end{array} \right.$$

(b) Semi-infinite source $\Rightarrow \rho_i = \frac{\rho_0}{\sqrt{4\pi Dt}} \exp\left(-\frac{(x-\alpha_i)^2}{4Dt}\right) dx$

자본은 둘 다 0이 아예로

$$\left\{ \begin{array}{l} \rho_0 = 100 \text{ for } \alpha_i > 0 \\ \rho_0 = 5 \text{ for } \alpha_i < 0 \end{array} \right. \Rightarrow \rho(x,t) = \sum \rho$$

$$= \int_{-\infty}^0 \frac{5}{\sqrt{4\pi Dt}} \exp\left(-\frac{(x-\alpha_i)^2}{4Dt}\right) d\alpha + \int_0^1 \frac{100}{\sqrt{4\pi Dt}} \exp\left(-\frac{(x-\alpha_i)^2}{4Dt}\right) d\alpha$$

let $y = \frac{x-\alpha}{\sqrt{4Dt}} \Rightarrow dy = -\frac{1}{\sqrt{4Dt}} d\alpha \Rightarrow d\alpha = -\sqrt{4Dt} dy$

$$\begin{aligned}
 \rho(x,t) &= -\frac{5}{\sqrt{\pi}} \int_{\infty}^{\frac{x}{\sqrt{40t}}} e^{-y^2} dy - \frac{100}{\sqrt{\pi}} \int_{\frac{x}{\sqrt{40t}}}^{\frac{x-1}{\sqrt{40t}}} e^{-y^2} dy \\
 &= +\frac{5}{\sqrt{\pi}} \left(\int_0^{\infty} e^{-y^2} dy - \int_0^{\frac{x}{\sqrt{40t}}} e^{-y^2} dy \right) + \frac{100}{\sqrt{\pi}} \left(\int_0^{\frac{x}{\sqrt{40t}}} e^{-y^2} dy - \int_0^{\frac{x-1}{\sqrt{40t}}} e^{-y^2} dy \right) \\
 &= +\frac{5}{2} \left(1 - \frac{2}{\sqrt{\pi}} \int_0^{\frac{x}{\sqrt{40t}}} e^{-y^2} dy \right) + 50 \left(\frac{2}{\sqrt{\pi}} \int_0^{\frac{x}{\sqrt{40t}}} e^{-y^2} dy - \frac{2}{\sqrt{\pi}} \int_0^{\frac{x-1}{\sqrt{40t}}} e^{-y^2} dy \right) \\
 &= +\frac{5}{2} - \frac{5}{2} \operatorname{erf}\left(\frac{x}{\sqrt{40t}}\right) + 50 \operatorname{erf}\left(\frac{x}{\sqrt{40t}}\right) - 50 \operatorname{erf}\left(\frac{x-1}{\sqrt{40t}}\right)
 \end{aligned}$$

$$\begin{aligned}
 \text{(c) avg. nitrogen conc.} &= \frac{\int_0^1 \rho(x,t) dx}{1} = \int_0^1 \rho(x,t) dx \\
 &= \int_0^1 \left(-\frac{5}{2} + \frac{5}{2} \operatorname{erf}\left(\frac{x}{\sqrt{40t}}\right) - 50 \operatorname{erf}\left(\frac{x}{\sqrt{40t}}\right) + 50 \operatorname{erf}\left(\frac{x-1}{\sqrt{40t}}\right) \right) dx
 \end{aligned}$$

$$\int \operatorname{erf}(x) dx = x \operatorname{erf}(x) + \frac{e^{-x^2}}{\sqrt{\pi}} + C$$

$$\begin{aligned}
 x &= \frac{y}{\sqrt{40t}} & dx &= \frac{1}{\sqrt{40t}} dy & \frac{1}{\sqrt{40t}} \int \operatorname{erf}\left(\frac{y}{\sqrt{40t}}\right) dy \\
 & & & & = \frac{y}{\sqrt{40t}} \operatorname{erf}\left(\frac{y}{\sqrt{40t}}\right) + \frac{\exp\left(-\frac{y^2}{40t}\right)}{\sqrt{\pi}} + C
 \end{aligned}$$

$$\therefore \int \operatorname{erf}\left(\frac{x}{\sqrt{40t}}\right) dx = x \operatorname{erf}\left(\frac{x}{\sqrt{40t}}\right) + \sqrt{\frac{40t}{\pi}} \exp\left(-\frac{x^2}{40t}\right) + C$$

$$\left[\int \operatorname{erf}\left(\frac{x}{\sqrt{40t}}\right) dx = x \operatorname{erf}\left(\frac{x}{\sqrt{40t}}\right) + \sqrt{\frac{40t}{\pi}} \exp\left(-\frac{x^2}{40t}\right) + C \right.$$

$$\left. \int \operatorname{erf}\left(\frac{x-1}{\sqrt{40t}}\right) dx = (x-1) \operatorname{erf}\left(\frac{x-1}{\sqrt{40t}}\right) + \sqrt{\frac{40t}{\pi}} \exp\left(-\frac{(x-1)^2}{40t}\right) + C \right]$$

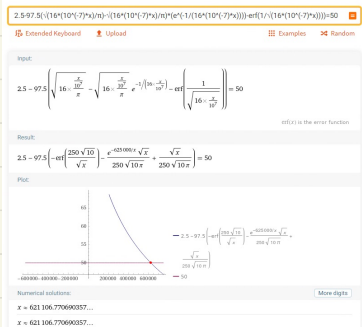
$$\begin{aligned}
 \int_0^1 \rho(x,t) dx &= \int_0^1 \left(+\frac{5}{2} - \frac{5}{2} \operatorname{erf}\left(\frac{x}{\sqrt{40t}}\right) + 50 \operatorname{erf}\left(\frac{x}{\sqrt{40t}}\right) - 50 \operatorname{erf}\left(\frac{x-1}{\sqrt{40t}}\right) \right) dx \\
 &= +\frac{5}{2} + \frac{95}{2} \left[x \operatorname{erf}\left(\frac{x}{\sqrt{40t}}\right) + \sqrt{\frac{40t}{\pi}} \exp\left(-\frac{x^2}{40t}\right) \right]_0^1 \\
 &\quad - 50 \left[(x-1) \operatorname{erf}\left(\frac{x-1}{\sqrt{40t}}\right) + \sqrt{\frac{40t}{\pi}} \exp\left(-\frac{(x-1)^2}{40t}\right) \right]_0^1 \\
 &= +\frac{5}{2} + \frac{95}{2} \left(\left(\operatorname{erf}\left(\frac{1}{\sqrt{40t}}\right) + \sqrt{\frac{40t}{\pi}} e^{-\frac{1}{40t}} \right) - \left(\sqrt{\frac{40t}{\pi}} \right) \right) \\
 &\quad - 50 \left(\left(\sqrt{\frac{40t}{\pi}} \right) - \left(-\operatorname{erf}\left(\frac{-1}{\sqrt{40t}}\right) + \sqrt{\frac{40t}{\pi}} e^{-\frac{1}{40t}} \right) \right) \\
 &= +\frac{5}{2} - \frac{195}{2} \left(\sqrt{\frac{40t}{\pi}} - \sqrt{\frac{40t}{\pi}} e^{-\frac{1}{40t}} \right) + \frac{95}{2} \operatorname{erf}\left(\frac{1}{\sqrt{40t}}\right) - 50 \operatorname{erf}\left(-\frac{1}{\sqrt{40t}}\right) \\
 &= +\frac{5}{2} - \frac{195}{2} \left(\sqrt{\frac{40t}{\pi}} - \sqrt{\frac{40t}{\pi}} e^{-\frac{1}{40t}} - \operatorname{erf}\left(\frac{1}{\sqrt{40t}}\right) \right) \quad \text{erf}(-x) = -\operatorname{erf}(x)
 \end{aligned}$$

$$t=0 \text{ 일 때 } \operatorname{erf}(0)=1 \Rightarrow \int_0^1 \rho(x,t) dx = 100$$

$$\int_0^1 \rho(x,t) dx = 50 \text{ 일 } t \text{ 존재}$$

$$t = 621106 \text{ s} \approx 172.529 \text{ h} \text{ 이다.}$$

$$\therefore 172.529 \text{ h.}$$



(d) 위의 식처럼 t 가 증가할수록 감소하는 함수다.

$y = \sqrt{Dt}$ 라 생각하라.

$D_1 > D_2$ 일때 각각 절반에 도달하는 시간이 t_1, t_2 라고 하면

각 경우에서 $\sqrt{Dt} = y$ 값은 같아야 하므로 $D_1 t_1 = D_2 t_2$ 다.

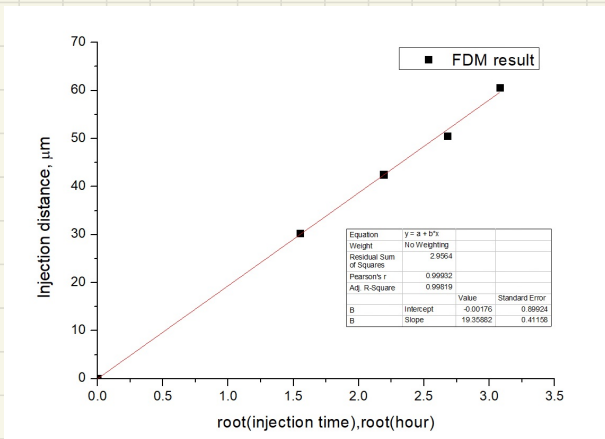
즉 $t_1 < t_2$ 가 성립하게 된다.

$\therefore D$ 가 클수록 (c)의 값은 줄어들게 된다.

2. 1173 K 일 때 $D = 1.19547 \times 10^{-3} \text{ m}^2/\text{s} = 1.19547 \times 10^{-9} \text{ cm}^2/\text{s}$

(a)

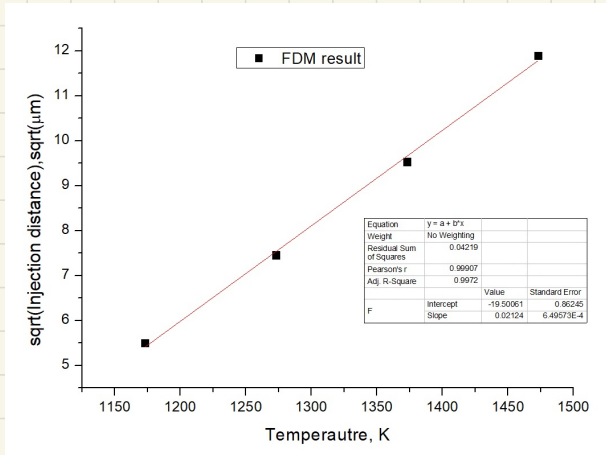
Injection time (hour)	Injection distance (μm)	$\sqrt{\text{Injection time}}$
0	0	0
2.4	30.3	1.55
4.8	42.5	2.19
7.2	50.5	2.68
9.5	60.6	3.08



$$l \propto \sqrt{t}$$

(b)

Temp	D	Injection distance after 24hr (μm)
1173K	1.19547×10^{-9}	30.3
1273K	3.92924×10^{-9}	55.6
1373K	1.08592×10^{-8}	90.9
1473K	2.61426×10^{-8}	141.4



$$\sqrt{d} \propto T$$

(c) $d \propto \sqrt{t}$, $\frac{\partial c}{\partial t} = D \frac{\partial^2 c}{\partial x^2} \Rightarrow$ Injection distance $\propto \sqrt{D t}$ via

$$\therefore d = a \sqrt{D t} \quad \ln d = \ln a + \frac{1}{2} (\ln D + \ln t)$$

$$\ln d_1 = \ln a + \frac{1}{2} (\ln D_1 + \ln t_1)$$

$$\ln d_2 = \ln a + \frac{1}{2} (\ln D_2 + \ln t_2)$$

$$\ln \left(\frac{d_1}{d_2} \right) = \frac{1}{2} \left(\ln \left(\frac{D_1}{D_2} \right) + \ln \left(\frac{t_1}{t_2} \right) \right)$$

$$D = D_0 \exp \left(-\frac{Q}{RT} \right)$$

For same time, $\ln \left(\frac{d_1}{d_2} \right) = \frac{1}{2} \ln \left(D_0 \exp \left(-\frac{Q}{RT_1} \right) \right) - \frac{1}{2} \ln \left(D_0 \exp \left(-\frac{Q}{RT_2} \right) \right)$

$$(t_1 = t_2) \quad = -\frac{Q}{2R} \left(\frac{1}{T_1} - \frac{1}{T_2} \right)$$

$$T_1 = 1173 \text{ K}, T_2 = 1273 \text{ K} \quad \text{for } t = 2.4 \text{ h}$$

$$d_1 = 30.3 \text{ } \mu\text{m}, d_2 = 55.6 \text{ } \mu\text{m}$$

$$\ln\left(\frac{30.3}{55.6}\right) = -\frac{Q}{2.8314} \left(\frac{1}{1173} - \frac{1}{1273} \right)$$

$$\therefore Q = 150723 \text{ J} \approx 147723 \text{ J}$$