

**AMSE502 Phase Transformations**

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Problem Set #3

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1. An iron plate measuring  $4\text{ m} \times 1\text{ m} \times 1\text{ cm}$  has an initial nitrogen content of 100 ppm. The plate is laid flat on the floor of a furnace heated to a temperature of 1000 K. The nitrogen potential in the atmosphere of the furnace is fixed at 5 ppm. The diffusivity of atomic nitrogen in iron is constant at a value of  $4 \times 10^{-7}\text{ cm}^2\text{ s}^{-1}$ . (20%)
  - (a) Write the differential equation along with the applicable initial and boundary conditions for the denitriding of such a plate. Assume that the reaction to form molecular nitrogen is fast, i.e., not rate controlling. Neglect nitrogen losses from the bottom and edges of the plate.
  - (b) Write an expression for  $\rho(x,t)$  valid at all times.
  - (c) Calculate how long it will take for the average nitrogen concentration in the plate to drop to 50% of the initial value.
  - (d) If you assume that the diffusivity of nitrogen increases with nitrogen concentration, how does your answer to part (c) change? Longer or shorter time required? Justify your answer.
2. Consider injection of an alloying element B in a metallic matrix A. The initial composition of B in A is 0.01. Injection is carried out by maintaining the surface composition of B to be 0.05. The diffusion coefficient of B in A is  $4.529 \times 10^{-7} \exp[-147723(\text{J})/RT]$  ( $\text{m}^2/\text{s}$ ). The injection temperature is between 1173K and 1473K. Injection distance is defined to be the distance from the surface of a point where the composition of B is half of the target value (0.03). Using the diffusion simulation code (FDM.for), perform the followings:
  - (a) How does the injection distance depend on injection time?
  - (b) How does the injection distance depend on temperature?
  - (c) How can you determine the activation energy for the reaction, and what is it?