

$$1. \Delta G = -\frac{4}{3}\pi r^3 \Delta G_V + 4\pi r^2 \gamma$$

$$NV = \frac{4}{3}\pi r^3 \Rightarrow r = \left(\frac{3NV}{4\pi}\right)^{1/3}$$

$$4\pi r^2 = 4\pi \cdot \left(\frac{3NV}{4\pi}\right)^{2/3} = (36\pi)^{1/3} N^{2/3} V^{2/3}$$

$$\therefore \Delta G = -NV \Delta G_V + (36\pi)^{1/3} N^{2/3} V^{2/3} \gamma$$

$$2. a) \Delta G = -NV \Delta G_V + (36\pi)^{1/3} N^{2/3} V^{2/3} \gamma$$

$$\therefore \frac{d\Delta G}{dn} = -V \Delta G_V + \left(\frac{32}{3}\pi\right)^{1/3} n^{-1/3} V^{2/3} \gamma$$

$$b). \frac{d\Delta G}{dn}|_{n^*} = 0. = -V \Delta G_V + \left(\frac{32}{3}\pi\right)^{1/3} n^{*-1/3} V^{2/3} \gamma$$

$$n^{*-1/3} = \frac{V \Delta G_V}{\left(\frac{32}{3}\pi\right)^{1/3} V^{2/3} \gamma} \Rightarrow n^* = \frac{\frac{32}{3}\pi V^2 \gamma^3}{V^3 \Delta G_V^3} = \frac{32\pi \gamma^3}{3V \Delta G_V^3}$$

$$\Delta G^* = -n^* V \Delta G_V + (36\pi)^{1/3} n^{*2/3} V^{2/3} \gamma$$

$$= -\frac{32\pi \gamma^3}{3 \Delta G_V^2} + (36\pi)^{1/3} \left(\frac{32\pi \gamma^3}{3V \Delta G_V^3}\right)^{2/3} V^{2/3} \gamma$$

$$= -\frac{32\pi \gamma^3}{3 \Delta G_V^2} + \left(36\pi \cdot \frac{1024\pi^2}{9V^2} \cdot V^2\right)^{1/3} \cdot \frac{\gamma^2}{\Delta G_V^2} \cdot \gamma$$

$$= -\frac{32\pi \gamma^3}{3 \Delta G_V^2} + \frac{16\gamma^3 \pi}{\Delta G_V^2} = \left(-\frac{32}{3} + 16\right) \cdot \frac{\pi \gamma^3}{\Delta G_V^2}$$

$$= \frac{16\pi \gamma^3}{3 \Delta G_V^2}$$

$$c). \Delta G_{dia} - \Delta G_{gr} = 0.$$

$$= [-n(^G_{gap} - ^G_{dia}) + (36\pi)^{1/3} n^{2/3} V_{dia}^{2/3} \gamma_{dia}]$$

$$- [-n(^G_{gap} - ^G_{gr}) + (36\pi)^{1/3} n^{2/3} V_{gr}^{2/3} \gamma_{gr}]$$

$$= n(^G_{dia} - ^G_{gr}) + (36\pi)^{1/3} n^{2/3} (V_{dia}^{2/3} \gamma_{dia} - V_{gr}^{2/3} \gamma_{gr})$$

$$n = \left( \frac{(36\pi)^{1/3} (V_{gr}^{2/3} \gamma_{gr} - V_{dia}^{2/3} \gamma_{dia})}{^G_{dia} - ^G_{gr}} \right)^3$$

$$= 36\pi \left( \frac{(4\text{A}^2/\text{atom} \times 3.1\text{J/m}^2 - 6^{2/3}\text{A}^2/\text{atom} \times \gamma_{dia})(0.06242\text{eV}/\text{A}^3)}{(0.02\text{eV}/\text{atom}) \cdot (1\text{J/m}^2)} \right)$$

$$i). \gamma_{dia} = 3.6\text{J/m}^2 : n \approx 464 \text{ atoms.}$$

$$ii). \gamma_{dia} = 3.65\text{J/m}^2 : n \approx 145 \text{ atoms.}$$

$$iii). \gamma_{dia} = 3.7\text{J/m}^2 : n \approx 21 \text{ atoms.}$$

$$d) \Delta G_{dia} - \Delta G_{gr} < 0.$$

$$e). N_{gr}^* = 100 = \frac{32\pi \gamma_{gr}^3}{3V_{gr} \Delta G_{gr}^3} \quad \dots \text{from 2-b)}$$

$$\therefore \Delta G_V^* = \left( \frac{32\pi \gamma_{gr}^3}{3V_{gr} N_{gr}^*} \right)^{1/3} = \sqrt[3]{\frac{32\pi \times 3.1\text{J/m}^2 \times (0.06242\text{eV}/\text{atom})}{3 \times 8\text{A}^3/\text{atom} \times 100}}$$

$$= 0.067202 \text{eV}/\text{A}^3$$

$$f). \frac{I_{gr}}{I_{dia}} = \frac{A \cdot \exp(-\Delta G_{gr}^*/kT)}{A \cdot \exp(-\Delta G_{dia}^*/kT)} = \exp(-(\Delta G_{gr}^* - \Delta G_{dia}^*)/kT)$$

$$\Delta G_{gr}^* - \Delta G_{dia}^* = \frac{16\pi}{3} \left( \frac{\gamma_{gr}^3}{\Delta G_V^{gr^2}} - \frac{\gamma_{dia}^3}{\Delta G_V^{dia^2}} \right) \quad \dots \text{from 2-b)}$$

$$V_{gr} \Delta G_V^* - V_{dia} \Delta G_V^* = {}^G_{dia} - {}^G_{gr} \quad \dots \text{from 2-c)}$$

$$\Rightarrow \Delta G_V^* = \frac{V_{gr} \Delta G_V^* - ({}^G_{dia} - {}^G_{gr})}{V_{dia}}$$

$$\therefore \frac{I_{gr}}{I_{dia}} = \exp \left( -\frac{16\pi}{3} \left( \frac{\gamma_{gr}^3}{\Delta G_V^{gr^2}} - \frac{\gamma_{dia}^3}{\frac{(V_{gr} \Delta G_V^* - ({}^G_{dia} - {}^G_{gr}))^2}{V_{dia}}} \right) \right) \quad \text{at } 1200K$$

$$\Delta G_V^* = 0.067202 \text{eV}/\text{A}^3 \quad \dots \text{from 2-e)}$$

$${}^G_{dia} - {}^G_{gr} = 0.02 \text{eV}/\text{atom} \quad \dots \text{from 2-c)}$$

$$i). \gamma_{dia} = 3.6\text{J/m}^2 : \frac{I_{gr}}{I_{dia}} = 2.47 \times 10^{-6}$$

$$ii). \gamma_{dia} = 3.65\text{J/m}^2 : \frac{I_{gr}}{I_{dia}} = 8.41 \times 10^{-2}$$

$$iii). \gamma_{dia} = 3.7\text{J/m}^2 : \frac{I_{gr}}{I_{dia}} = 3.83 \times 10^3$$

g)  $\gamma_{dia}$  가 작아질 수록 diamond 가 graphite에 비해 더 안정해지며 nucleation rate가 graphite 보다 커질 수 있다. 특히, 작은 양의  $\gamma_{dia}$ 의 변화로도 diamond growth에 큰 영향을 끼칠 수 있다.

h).  $C_{l4} \rightarrow C + 2H_2$ 로의 분해 반응으로 인해 반응이 활발히 일어나는 곳에서 C의 농도가 증가하여 커다란 cluster를 형성할 확률이 높아진다. 이러한 큰 cluster들은 capillarity effect를 극복하기 때문에 graphite 상태가 더 안정해진다. 따라서 높은 C의 농도가 driving force로 작용한다.