Department of Materials Science and Engineering Pohang University of Science and Technology

AMSE502 Phase Transformations

due Date: Nov. 11, 2014

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Problem Set #4

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1. Assuming a spherical nucleus, derive the following expression for the nucleation energy.

$$\Delta G = -n v \Delta G_s + (36\pi)^{\frac{1}{3}} n^{\frac{2}{3}} v^{\frac{2}{3}} \gamma$$

where n is number of atoms and v is atomic volume.

- 2. (Nucleation Kinetics of CVD Diamond) Diamond is a less stable form of carbon than graphite, but it can be obtained by CVD under normal pressure and temperature.
- a) For a spherical nucleus, express the energy change during nucleation as a function of number of atoms in cluster.
- b) Using the result of (a), derive the expression for the critical number of atoms and energy barrier.
- c) Assuming isotropic and constant surface energy for both of graphite and diamond, and using the data : $\gamma_{gr} = 3.1 \text{ Jm}^{-2}$, $\gamma_{dia} = 3.6$, 3.65 and 3.7 Jm⁻², respectively $v_{gr} = 8 \text{ Å}^3/\text{atom}$, $v_{dia} = 6 \text{ Å}^3/\text{atom}$, ${}^{\circ}G_{gr} = 0.02 \text{ eV/atom}$

For the three slightly different values of surface energy of diamond, compute the number of atoms in clusters where the stability of diamond becomes the same as that of graphite.

- d) What is the necessary condition for a diamond cluster of any size to be more stable than graphite?
- e) Assuming that the critical number of atoms for graphite nucleation is 100, estimate the driving force for graphite nucleation.
- f) For the three values of surface energy of diamond, compute the ratio of nucleation rate between graphite and diamond, $I_{\rm gra}/I_{\rm dia}$. For the nucleation rate, use the expression: $I = A \cdot \exp(-\Delta G^*/kT)$, and assume that A is the same constant for both of graphite and diamond.
- g) What is your conclusion on this problem?
- h) Suppose that the source of carbon in the CVD is the decomposition of CH₄ into C and H₂. $CH_4 \to C + 2H_2.$

If the C was deposited as graphite, what would be the physical meaning of driving force of graphite nucleation [the value you obtained in e)]?